

(+) 18816996168

Poncioplastics.com



**Product Data Sheet &
General Processing Conditions**

**RTP 703 ABR
High Density Polyethylene (HDPE)
Glass Fiber
Abrasion Resistant**

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Primary Additive	20 %	20 %	
Specific Gravity	1.10	1.10	D 792
MECHANICAL			
Impact Strength, Izod			
notched 1/8 in (3.2 mm) section	5.0 ft-lbs/in	267 J/m	D 256
unnotched 1/8 in (3.2 mm) section	15.0 ft-lbs/in	801 J/m	D 4812
Tensile Strength	7500 psi	52 MPa	D 638
Tensile Elongation	8.0 - 10.0 %	8.0 - 10.0 %	D 638
Tensile Modulus	0.42 x 10 ⁶ psi	2896 MPa	D 638
Flexural Strength	9000 psi	62 MPa	D 790
Flexural Modulus	0.40 x 10 ⁶ psi	2758 MPa	D 790

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	380 - 450 °F	193 - 232 °C
Mold Temperature	70 - 150 °F	21 - 66 °C
Drying	2 hrs @ 175 °F	2 hrs @ 79 °C